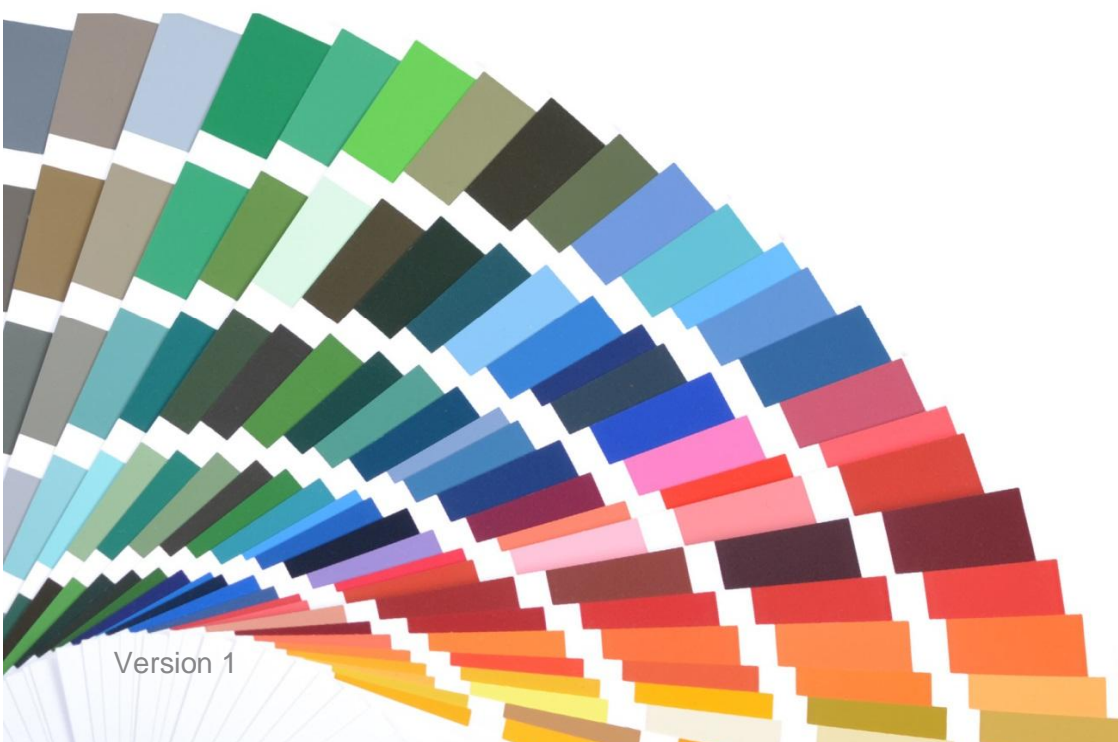


## Interpon D Architectural Stock Ranges



Version 1

## Issue 3

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# Interpon D1036 Gloss - RAL

Polyester Architecture – Standard durability

Smooth Aspect

Gloss level (60°): 80 – 90

Qualicoat class 1 Approvals

*France*                      *P-0143*

*Italy*                         *P-0773*

*Germany*                   *P-0363*

*UK*                            *P-0352*

*Spain*                        *P-0495*

*Czech Rep.*                *P-0647*

*Turkey*                      *P-0991*

GSB Standard Approval 101k

Curing windows


































*20-40 minutes @ 170°C*


































*10-20 minutes @ 180°C*


































*8-16 minutes @200°C*






















D1036 Gloss RAL GL	Code Interpon
RAL 1000	SDJ00G
RAL 1001	SDJ01G
RAL 1002	SEJ02G
RAL 1003	SEJ03G
RAL 1004	SEJ04G
RAL 1005	SEJ05G
RAL 1006	SEJ06G
RAL 1007	SEJ07G
RAL 1011	SDJ11G
RAL 1012	SEJ12G
RAL 1013	SDJ13G
RAL 1014	SDJ14G
RAL 1015	SDJ15G
RAL 1016	SEJ16G
RAL 1017	SEJ17G
RAL 1018	SEJ18G
RAL 1019	SDJ19G
RAL 1020	SDJ20G
RAL 1021	SEJ21G
RAL 1023	SEJ23G
RAL 1024	SEJ24G
RAL 1027	SEJ27G
RAL 1028	SEJ28G
RAL 1032	SEJ32G
RAL 1033	SEJ33G
RAL 1034	SDJ34G
RAL 2000	SFJ00G
RAL 2001	SFJ01G
RAL 2002	SFJ02G
RAL 2003	SFJ03G
RAL 2004	SFJ04G
RAL 2008	SFJ08G
RAL 2009	SF609JR

D1036 Gloss RAL GL	Code Interpon
RAL 2010	SFJ10G
RAL 2011	SFJ11G
RAL 2012	SFJ12G
RAL 3000	SGJ00G
RAL 3001	SGJ01G
RAL 3002	SGJ02G
RAL 3003	SGJ03G
RAL 3004	SGJ04G
RAL 3005	SGJ05G
RAL 3007	SGJ07G
RAL 3009	SGJ09G
RAL 3011	SGJ11G
RAL 3012	SGJ12G
RAL 3013	SGJ13G
RAL 3014	SGJ14G
RAL 3015	SGJ15G
RAL 3016	SGJ16G
RAL 3017	SGJ17G
RAL 3018	SGJ18G
RAL 3020	SGJ20G
RAL 3022	SGJ22G
RAL 3027	SGJ27G
RAL 3028	SG677F
RAL 3031	SGJ31G
RAL 4002	SHJ02G
RAL 4003	SHJ03G
RAL 4004	SHJ04G
RAL 4005	SHJ05G
RAL 4006	SHJ06G
RAL 4010	SHJ10F
RAL 5000	SJJ00G
RAL 5001	SJJ01G
RAL 5002	SJJ02G

	D1036 Gloss RAL GL	Code Interpon
	RAL 5003	SJJ03G
	RAL 5004	SJJ04G
	RAL 5005	SJJ05G
	RAL 5007	SJJ07G
	RAL 5008	SJJ08G
	RAL 5009	SJJ09G
	RAL 5010	SJJ10G
	RAL 5011	SJJ11G
	RAL 5012	SJJ12G
	RAL 5013	SJJ13G
	RAL 5014	SJJ14G
	RAL 5015	SJJ15G
	RAL 5017	SJJ17G
	RAL 5018	SJJ18G
	RAL 5019	SJJ19G
	RAL 5020	SJJ20G
	RAL 5021	SJJ21G
	RAL 5022	SJJ22G
	RAL 5023	SJJ23G
	RAL 5024	SJJ24G
	RAL 6000	SKJ00G
	RAL 6001	SKJ01G
	RAL 6002	SKJ02G
	RAL 6003	SKJ03G
	RAL 6004	SKJ04G
	RAL 6005	SKJ05G
	RAL 6006	SKJ06G
	RAL 6007	SKJ07G
	RAL 6008	SKJ08G
	RAL 6009	SKJ09G
	RAL 6010	SKJ10G
	RAL 6011	SKJ11G
	RAL 6012	SKJ12G

	D1036 Gloss RAL GL	Code Interpon
	RAL 6013	SKJ13G
	RAL 6014	SKJ14G
	RAL 6015	SKJ15G
	RAL 6016	SKJ16G
	RAL 6017	SKJ17G
	RAL 6018	SKJ18G
	RAL 6019	SKJ19G
	RAL 6020	SKJ20G
	RAL 6021	SKJ21G
	RAL 6022	SKJ22G
	RAL 6024	SKJ24G
	RAL 6025	SKJ25G
	RAL 6026	SKJ26G
	RAL 6027	SKJ27G
	RAL 6028	SKJ28G
	RAL 6029	SKJ29G
	RAL 6032	SKJ32G
	RAL 6033	SKJ33G
	RAL 6034	SKJ34G
	RAL 7000	SLJ00G
	RAL 7001	SLJ01G
	RAL 7002	SLJ02G
	RAL 7003	SLJ03G
	RAL 7004	SLJ04G
	RAL 7005	SLJ05G
	RAL 7006	SLJ06G
	RAL 7008	SLJ08G
	RAL 7009	SLJ09G
	RAL 7010	SLJ10G
	RAL 7011	SLJ11G
	RAL 7012	SLJ12G
	RAL 7013	SLJ13G
	RAL 7015	SLJ15G

	D1036 Gloss RAL GL	Code Interpon
	RAL 7016	SLJ16G
	RAL 7021	SLJ21G
	RAL 7022	SLJ22G
	RAL 7023	SLJ23G
	RAL 7024	SLJ24G
	RAL 7026	SLJ26G
	RAL 7030	SLJ30G
	RAL 7031	SLJ31G
	RAL 7032	SLJ32G
	RAL 7033	SLJ33G
	RAL 7034	SLJ34G
	RAL 7035	SLJ35G
	RAL 7036	SLJ36G
	RAL 7037	SLJ37G
	RAL 7038	SLJ38G
	RAL 7039	SLJ39G
	RAL 7040	SLJ40G
	RAL 7042	SLJ42G
	RAL 7043	SLJ43G
	RAL 7044	SLJ44G
	RAL 7045	SLJ45G
	RAL 7046	SLJ46G
	RAL 7047	SLJ47G
	RAL 8000	SMJ00G
	RAL 8001	SMJ01G
	RAL 8002	SMJ02G
	RAL 8003	SMJ03G
	RAL 8004	SMJ04G
	RAL 8007	SMJ07G
	RAL 8008	SMJ08G
	RAL 8011	SMJ11G
	RAL 8012	SMJ12G
	RAL 8014	SMJ14G

	D1036 Gloss RAL GL	Code Interpon
	RAL 8015	SMJ15G
	RAL 8016	SMJ16G
	RAL 8017	SMJ17G
	RAL 8019	SMJ19G
	RAL 8022	SMJ22G
	RAL 8023	SMJ23G
	RAL 8024	SMJ24G
	RAL 8025	SMJ25G
	RAL 8028	SMJ28G
	RAL 9001	SCJ01G
	RAL 9002	SCJ02G
	RAL 9003	SAJ03G
	RAL 9004	SNJ04G
	RAL 9005	SNJ05G
	RAL 9006	SW006JR
	RAL 9007	SW050JR
	RAL 9010	SAJ10G
	RAL 9011	SNJ11G
	RAL 9016	SAJ16G
	RAL 9017	SNJ17G
	RAL 9018	SCJ18G

# Interpon D1036 Satin - RAL

Polyester Architecture – Standard durability

Smooth Aspect

Gloss level (60°): 65 – 75

Qualicoat class 1 Approvals

France *P-0237*

Italy *P-0772*

UK *P-1085*

Spain *P-0531*

Czech Rep. *P-0923*

Turkey *P-1020*


































GSB Standard Approval *108ad*


































Curing windows

*10-20 minutes @180°C*






























*9-18 minutes @ 190°C*






























*8-16 minutes @ 200°C*

	D1036 Satin RAL GL	Code Interpon
	RAL 1000	SD700JR
	RAL 1001	SD701JR
	RAL 1002	SD702JR
	RAL 1003	SE703JR
	RAL 1007	SE707JR
	RAL 1012	SE712JR
	RAL 1013	SD713JR
	RAL 1014	SD714JR
	RAL 1015	SD715JR
	RAL 1016	SE716JR
	RAL 1017	SE717JR
	RAL 1018	SE718JR
	RAL 1019	SD719JR
	RAL 1021	SE721JR
	RAL 1023	SE723JR
	RAL 1034	SE734JR
	RAL 2000	SF700JR
	RAL 2001	SF701JR
	RAL 2002	SF702JR
	RAL 2004	SF704JR
	RAL 2008	SF708JR
	RAL 2009	SF709JR
	RAL 2010	SF710JR
	RAL 2011	SF711JR
	RAL 3000	SG700JR
	RAL 3001	SG701JR
	RAL 3002	SG702JR
	RAL 3003	SG703JR
	RAL 3004	SG704JR
	RAL 3005	SG705JR
	RAL 3007	SG707JR
	RAL 3009	SG709JR
	RAL 3011	SG711JR

	D1036 Satin RAL GL	Code Interpon
	RAL 3016	SG716JR
	RAL 3020	SG720JR
	RAL 3027	SG727JR
	RAL 5000	SJ700JR
	RAL 5002	SJ702JR
	RAL 5003	SJ703JR
	RAL 5004	SJ704JR
	RAL 5005	SJ705JR
	RAL 5007	SJ707JR
	RAL 5008	SJ708JR
	RAL 5009	SJ709JR
	RAL 5010	SJ710JR
	RAL 5011	SJ711JR
	RAL 5012	SJ712JR
	RAL 5013	SJ713JR
	RAL 5014	SJ714JR
	RAL 5015	SJ715JR
	RAL 5017	SJ717JR
	RAL 5018	SJ718JR
	RAL 5019	SJ719JR
	RAL 5020	SJ720JR
	RAL 5021	SJ721JR
	RAL 5022	SJ722JR
	RAL 5023	SJ723JR
	RAL 5024	SJ724JR
	RAL 6000	SK700JR
	RAL 6001	SK701JR
	RAL 6002	SK702JR
	RAL 6003	SK703JR
	RAL 6004	SK704JR
	RAL 6005	SK705JR
	RAL 6006	SK706JR
	RAL 6007	SK707JR




























	D1036 Satin RAL GL	Code Interpon
	RAL 6008	SK708JR
	RAL 6009	SK709JR
	RAL 6010	SK710JR
	RAL 6011	SK711JR
	RAL 6012	SK712JR
	RAL 6013	SK713JR
	RAL 6014	SK714JR
	RAL 6015	SK715JR
	RAL 6016	SK716JR
	RAL 6017	SK717JR
	RAL 6018	SK718JR
	RAL 6019	SK719JR
	RAL 6020	SK720JR
	RAL 6021	SK721JR
	RAL 6022	SK722JR
	RAL 6024	SK724JR
	RAL 6025	SK725JR
	RAL 6026	SK726JR
	RAL 6027	SK727JR
	RAL 6028	SK728JR
	RAL 6029	SK729JR
	RAL 6032	SK732JR
	RAL 6033	SK733JR
	RAL 6034	SK734JR
	RAL 7000	SL700JR
	RAL 7001	SL701JR
	RAL 7002	SL702JR
	RAL 7003	SL703JR
	RAL 7004	SL704JR
	RAL 7005	SL705JR
	RAL 7006	SL706JR
	RAL 7008	SL758JR
	RAL 7009	SL709JR

	D1036 Satin RAL GL	Code Interpon
	RAL 7010	SL710JR
	RAL 7011	SL711JR
	RAL 7012	SL712JR
	RAL 7013	SL713JR
	RAL 7015	SL715JR
	RAL 7016	SL716JR
	RAL 7021	SL721JR
	RAL 7022	SL722JR
	RAL 7023	SL723JR
	RAL 7024	SL724JR
	RAL 7026	SL726JR
	RAL 7030	SL730JR
	RAL 7031	SL731JR
	RAL 7032	SL732JR
	RAL 7033	SL733JR
	RAL 7034	SL734JR
	RAL 7035	SL735JR
	RAL 7036	SL736JR
	RAL 7037	SL737JR
	RAL 7038	SL708JR
	RAL 7039	SL739JR
	RAL 7040	SL740JR
	RAL 7042	SL742JR
	RAL 7043	SL743JR
	RAL 7044	SL744JR
	RAL 7045	SL745JR
	RAL 7046	SL746JR
	RAL 7047	SL747JR
	RAL 8000	SM700JR
	RAL 8001	SM701JR
	RAL 8002	SM702JR
	RAL 8003	SM703JR
	RAL 8004	SM704JR

D1036 Satin  
RAL GL

Code  
Interpon

	RAL 8007	SM707JR
	RAL 8008	SM708JR
	RAL 8011	SM711JR
	RAL 8012	SM712JR
	RAL 8014	SM714JR
	RAL 8015	SM715JR
	RAL 8016	SM716JR
	RAL 8017	SM717JR
	RAL 8019	SM719JR
	RAL 8022	SM722JR
	RAL 8023	SM723JR
	RAL 8024	SM724JR
	RAL 8025	SM725JR
	RAL 8028	SM728JR
	RAL 9001	SA701JR
	RAL 9002	SA702JR
	RAL 9003	SA703JR
	RAL 9004	SN704JR
	RAL 9005	SN705JR
	RAL 9006	SW163D
	RAL 9010	SA710JR
	RAL 9011	SN711JR
	RAL 9016	SA716JR
	RAL 9017	SN717JR
	RAL 9018	SA718JR

# Interpon D1036 Matt – RAL HR

Polyester Architecture – Standard durability

Smooth Aspect

Gloss level (60°): 25 - 35

Qualicoat class 1 Approvals

*France* P-0235

*Italy* P-0735

*Germany* P-0739

*UK* P-0350

*Spain* P-0530

*Czech Rep* P-0886

*Turkey* P-1126


































GSB Standard Approval 164b


































Curing windows

15 – 30 minutes @ 180°C

12 – 25 minutes @190°C

10 – 20 minutes @200°C


D1036 Matt RAL HR	Code Interpon
 RAL 1001	SD201E
 RAL 1002	SE802G
 RAL 1003	SE803G
 RAL 1005	SE805G
 RAL 1006	SE806G
 RAL 1007	SE252E
 RAL 1013	SU813G
 RAL 1014	SD814G
 RAL 1015	SD899F
 RAL 1016	SE216E
 RAL 1018	SE218E
 RAL 1019	SD819G
 RAL 1021	SE821G
 RAL 1024	SE824G
 RAL 1028	SE858G
 RAL 1032	SE832G
 RAL 2000	SF200E
 RAL 2002	SF802G
 RAL 2003	SF203E
 RAL 2004	SF804G
 RAL 2008	SF808G
 RAL 2012	SF207E
 RAL 3000	SG800G
 RAL 3001	SG201E
 RAL 3002	SG802G
 RAL 3003	SG803G
 RAL 3004	SG804F
 RAL 3005	SG805G
 RAL 3007	SG807F
 RAL 3009	SG809G
 RAL 3012	SG212E
 RAL 3013	SG813F
 RAL 3015	SG815G

D1036 Matt RAL HR	Code Interpon
 RAL 3017	SG217E
 RAL 3018	SG236E
 RAL 3020	SG820G
 RAL 3022	SG222E
 RAL 3031	SG281E
 RAL 4002	SH216E
 RAL 4004	SH204E
 RAL 5000	SJ800F
 RAL 5001	SJ801F
 RAL 5002	SJ802G
 RAL 5003	SJ803G
 RAL 5004	SJ804G
 RAL 5005	SJ205E
 RAL 5008	SJ808G
 RAL 5009	SJ809G
 RAL 5010	SJ810F
 RAL 5011	SJ811G
 RAL 5012	SJ812G
 RAL 5013	SJ813G
 RAL 5014	SJ814G
 RAL 5015	SJ815G
 RAL 5017	SQ859F
 RAL 5018	SJ218E
 RAL 5019	SJ219E
 RAL 5020	SQ884F
 RAL 5021	SJ238E
 RAL 5022	SJ822G
 RAL 5023	SJ223E
 RAL 5024	SJ242E
 RAL 6000	SK800G
 RAL 6001	SK201E
 RAL 6002	SK802G
 RAL 6003	SK203E

D1036 Matt RAL HR	Code Interpon
RAL 6005	SK805G
RAL 6007	SK207E
RAL 6008	SK260E
RAL 6009	SK809F
RAL 6012	SK212E
RAL 6016	SK816G
RAL 6017	SK817F
RAL 6018	SK818G
RAL 6019	SK859G
RAL 6021	SK221E
RAL 6024	SK824G
RAL 6025	SK825G
RAL 6026	SK226E
RAL 6027	SK227E
RAL 6028	SK228E
RAL 6029	SK829G
RAL 6031	SK831JR
RAL 6034	SK234E
RAL 7000	SL800G
RAL 7001	SL801G
RAL 7002	SL261E
RAL 7003	SL203E
RAL 7004	SL804G
RAL 7005	SL805G
RAL 7006	SL206E
RAL 7008	SL268E
RAL 7009	SL209E
RAL 7010	SL210E
RAL 7011	SL811G
RAL 7012	SL812G
RAL 7015	SL815G
RAL 7016	SL816G
RAL 7021	SL821G

D1036 Matt RAL HR	Code Interpon
RAL 7022	SL822G
RAL 7023	SL823G
RAL 7024	SL824G
RAL 7026	SL826G
RAL 7030	SL830G
RAL 7031	SL831G
RAL 7032	SL832G
RAL 7033	SL233E
RAL 7034	SL234E
RAL 7035	SL835G
RAL 7036	SL836G
RAL 7037	SL837G
RAL 7038	SL838G
RAL 7039	SL839G
RAL 7040	SL240E
RAL 7042	SL842G
RAL 7043	SL843G
RAL 7044	SL244E
RAL 7045	SL245E
RAL 7046	SL246E
RAL 7047	SL247E
RAL 8000	SM205E
RAL 8001	SM8B4F
RAL 8002	SM202E
RAL 8003	SM803G
RAL 8004	SM879F
RAL 8007	SM218E
RAL 8008	SM239E
RAL 8011	SM811G
RAL 8012	SM812F
RAL 8014	SM814G
RAL 8015	SM815F
RAL 8016	SM816F

D1036 Matt  
RAL HR




RAL 8017
RAL 8019
RAL 8022
RAL 8024
RAL 8025
RAL 8028
RAL 9001
RAL 9002
RAL 9003

Code  
Interpon

SM8C0F
SM819G
SM222E
SM8C4F
SM825F
SM828G
SC801G
SC802F
SA803G

D1036 Matt  
RAL HR



RAL 9004
RAL 9005
RAL 9006
RAL 9007
RAL 9010
RAL 9011
RAL 9016
RAL 9017
RAL 9018

Code  
Interpon

SN201E
SN805G
SW206G
SW207G
SA810G
SN811G
SB816G
SN817G
SC818G

# Interpon D1036 Textura – RAL HR

Polyester Architecture – Standard durability

Fine Texture

Gloss level (60°): 3 - 7

Qualicoat class 1 Approvals

*France* P-0295

*Italy* P-0878

*Spain* P-0751

*Czech Rep.* P-1082












*Turkey* P-0889


































Curing windows

*12 – 30 minutes @ 170°C*


































*7 – 25 minutes @ 180°C*

*4 – 20 minutes @ 190°C*

	D1036 Textura RAL HR	Code Interpon
	RAL 1001	SD301G
	RAL 1013	SD313G
	RAL 1015	SD315G
	RAL 1016	SE316G
	RAL 1018	SE318G
	RAL 1019	SD319G
	RAL 1028	SE328G
	RAL 2004	SF304G
	RAL 3000	SG300G
	RAL 3002	SG302G
	RAL 3003	SG303G
	RAL 3004	SG304G
	RAL 3005	SG305G
	RAL 3007	SG307G
	RAL 3011	SG311G
	RAL 3020	SG320G
	RAL 4005	SH305G
	RAL 4006	SH306G
	RAL 5002	SJ302G
	RAL 5003	SJ303G
	RAL 5005	SJ305G
	RAL 5008	SJ308G
	RAL 5010	SJ310G
	RAL 5011	SJ311G
	RAL 5014	SJ314G
	RAL 5015	SJ315G
	RAL 5017	SJ317G
	RAL 5018	SJ318G
	RAL 5023	SJ323G
	RAL 5024	SJ324G
	RAL 6003	SK303G
	RAL 6005	SK305G
	RAL 6007	SK307G

	D1036 Textura RAL HR	Code Interpon
	RAL 6009	SK309G
	RAL 6012	SK312G
	RAL 6016	SK316G
	RAL 6017	SK317G
	RAL 6018	SK318G
	RAL 6019	SK319G
	RAL 6021	SK321G
	RAL 6024	SK324G
	RAL 6029	SK329G
	RAL 7000	SL300G
	RAL 7001	SL301G
	RAL 7002	SL302G
	RAL 7003	SL303G
	RAL 7004	SL304G
	RAL 7005	SL305G
	RAL 7006	SL306G
	RAL 7008	SL308G
	RAL 7009	SL309G
	RAL 7010	SL310G
	RAL 7011	SL311G
	RAL 7012	SL312G
	RAL 7013	SL313G
	RAL 7015	SL315G
	RAL 7016	SL316G
	RAL 7021	SL321G
	RAL 7022	SL322G
	RAL 7023	SL323G
	RAL 7024	SL324G
	RAL 7026	SL326G
	RAL 7030	SL330G
	RAL 7031	SL331G
	RAL 7032	SL332G
	RAL 7033	SL333G



	D1036 Textura RAL HR	Code Interpon
	RAL 7034	SL334G
	RAL 7035	SL335G
	RAL 7036	SL336G
	RAL 7037	SL337G
	RAL 7038	SL338G
	RAL 7039	SL339G
	RAL 7040	SL340G
	RAL 7042	SL342G
	RAL 7043	SL343G
	RAL 7044	SL344G
	RAL 7045	SL345G
	RAL 7046	SL346G
	RAL 7047	SL347G
	RAL 8000	SM300G
	RAL 8001	SM301G
	RAL 8002	SM302G
	RAL 8003	SM303G
	RAL 8004	SM304G
	RAL 8007	SM307G
	RAL 8008	SM308G
	RAL 8011	SM311G
	RAL 8012	SM312G
	RAL 8014	SM314G
	RAL 8015	SM315G
	RAL 8016	SM316G
	RAL 8017	SM317G
	RAL 8019	SM319G
	RAL 8022	SM322G
	RAL 8023	SM323G
	RAL 8024	SM324G
	RAL 8025	SM325G
	RAL 8028	SM328G
	RAL 9001	SA301G

	D1036 Textura RAL HR	Code Interpon
	RAL 9002	SA302G
	RAL 9003	SA303G
	RAL 9004	SN304G
	RAL 9005	SN305G
	RAL 9006	S2306G
	RAL 9007	S2307G
	RAL 9010	SA310G
	RAL 9011	SN311G
	RAL 9016	SA316G
	RAL 9017	SN317G
	RAL 9018	SC318G

# Interpon D1036 RAL Metallic

Polyester Architecture – Standard durability

Smooth Aspect

Gloss level (60°): 25 - 35

Qualicoat class 1 Approvals

*France* P-0235

*Italy* P-0735

*Germany* P-0739

*UK* P-0350

*Spain* P-0530

*Czech Rep* P-0886

*Turkey* P-1126

GSB Standard Approval 164b

Curing windows

15 – 30 minutes @ 180°C






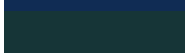
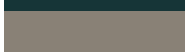


12 – 25 minutes @190°C

10 – 20 minutes @200°C

Bonded products

D1036 Matt  
RAL Metallic

Code  
Interpon

	RAL 1035	SW240F
	RAL 1036	SW241F
	RAL 2013	SW242F
	RAL 5025	SW247F
	RAL 5026	SW248F
	RAL 6036	SW250F
	RAL 7048	SW251F
	RAL 8029	SW252F
	RAL 9022	SW253F
	RAL 9023	SW254F

# Interpon D1000 series for Wood Effects

## Interpon D1036 STF

Polyester Architecture for **Heat-transfer Decoration**

Qualicoat class 1 approvals


*P-0841 (Fine Texture)*

*P-0826 (Matt)*

Qualideco approval *PS-002*

### D1036 STF

### Code Interpon

	Beige	Matt	RZ208L
	Beige	Matt	RZ230I
	Beige	Fine Texture	RZ315I
	Beige	Fine Texture	SD451JR
	Brown	Matt	RZ202L
	Brown	Matt	RZ208I
	Brown	Matt	RZ210I
	Brown	Matt	RZ214L
	Brown	Fine Texture	RZ316I
	Brown	Fine Texture	SM452JR

## Interpon D1200 STF

Polyurethane Architecture for **Heat-transfer Decoration**

Qualicoat class 1 approval *P-1193 (Matt)*

Qualideco approval *PS-002*

### D1200 STF

### Code Interpon

	Beige	Matt	UZ884I
	Brown	Matt	UZ881I

## Interpon D1036 WGF

Polyester Architecture for **Powder on Powder Technology**

Qualicoat class 1 Approvals

*France P-0235*

*Italy P-0735*






*Spain P-0530*

### D1036 WGF

### Code Interpon

	Beige	Matt	SD258JR
	Beige Pino P1	Matt	SD256JR
	Brown 8008	Matt	SM859JR
	Brown N1	Matt	SM276JR
	Brown N2	Matt	SM281JR
	Noce Reale NR2	Matt	SM283JR

# Interpon D1036 - Additional products

D1036	Code Interpon		D1036	Code Interpon			
	BS 00A01	SL127E	Satin		BS 18C39	SJ252E	Matt
	BS 00A01	SL251E	Matt		BS 18E53	SJ053E	Gloss
	BS 00A05	SL050E	Gloss		BS 20C33	SJ254E	Matt
	BS 00A05	SL250E	Matt		BS 20D45	SJ055E	Gloss
	BS 00A05	SLS50E	Satin		BS 20D45	SJ255E	Matt
	BS 00A09	SL083E	Gloss		BS 538	SG051E	Gloss
	BS 00A13	SL252E	Matt		BS 632	SL181E	Satin
	BS 00E55	SA262E	Matt		NCS 0502Y	SA675D	Gloss
	BS 04C39	SM250E	Matt		NCS 2010	SMJ1CG	Gloss Coarse Texture
	BS 04E53	SG061E	Gloss		Y20R		
	BS 04E53	SG161E	Satin		RAL 1013	SD413JR	
	BS 04E53	SG261E	Matt		RAL 1013	SD813G	Matt
	BS 04E53	SG261E	Matt		RAL 1015	SD815G	Matt
	BS 08B15	SD252E	Matt		RAL 1015	RD615L	Gloss
	BS 08B29	SM051E	Gloss		Trasmetal		
	BS 08B29	SM251E	Matt		RAL 1015	SDV15F	Matt
	BS 08B29	SMS51E	Satin		Trasmetal	SJ817G	Matt
	BS 08C31	SD058E	Gloss		RAL 5017	SL816F	Matt
	BS 10A03	SL182E	Satin		RAL 7016	SL816JR	Matt
	BS 10A03	SL282E	Matt		RAL 7016	SLA16F	Matt Fine Texture
	BS 10A05	SL288E	Matt		RAL 7016	SL821F	Matt
	BS 10B15	SDS57E	Satin		RAL 7021	RL668L	Gloss Fine Texture
	BS 10B19	SD256E	Matt		RAL 7035	SLA35F	
	BS 12B29	SK250E	Matt		RAL 7035	SLA35F	Gloss Fine Texture
	BS 14C39	SK164E	Satin		RAL 8017	RM617L	Gloss
	BS 14E53	SK054E	Gloss		RAL 8019	RM619L	Gloss
	BS 14E53	SK254E	Matt		RAL 8019	SM819F	Matt Fine Texture
	BS 14E53	SK254E	Matt		RAL 8019	SMA19F	
	BS 18B25	SL255E	Matt		RAL 8019	SMA19F	Matt Fine Texture
	BS 18B29	SJ251E	Matt		RAL 8040	SMS54E	Satin
	BS 18B29	SJ251E	Matt		RAL 8070	SM259E	Matt

**D1036****Code  
Interpon**

RAL 8080	SM256E	Matt
RAL 8912	SMS55E	Satin
RAL 9001	RC601L	Gloss
RAL 9001	SC063E	Gloss
RAL 9002	SC802G	Matt
RAL 9003	RA603L	Gloss
RAL 9003	SA803JR	Matt Coarse Texture
RAL 9005	SN405JR	Matt Fine Texture
RAL 9005	SN860D	Matt Fine Texture
RAL 9005	SNA05F	Matt Fine Texture
RAL 9010	RA610L	Gloss
RAL 9010	RA801I	Matt
RAL 9010	RC668D	Gloss
RAL 9010	SA021E	Gloss Fine Texture
RAL 9010	SAA10F	Gloss Fine Texture
RAL 9016	RA616L	Gloss
RAL 9016	SA816G	Matt Fine Texture
RAL 9016	SAA16F	Matt Fine Texture
RAL 9210	SA852F	Matt
RAL 9210	SAJ51F	Gloss
RAL 9910	SA137E	Satin
RAL 9910	SA260E	Matt
RAL 9910	SA570E	Gloss
RAL 9910	SA684E	Gloss
RAL 9911	SA261E	Matt
A910	SA110JR	Satin
A910	SA255JR	Matt
Auto Black	SN001E	Gloss
Black	RN200M	Matt
Black	RN730L	Satin
Bronze	SM870F	Matt

**D1036****Code  
Interpon**

BRONZE 1247	SM288F	Matt
Brown	RM287L	Matt
Brown	SM267JR	Matt Fine Texture
Brown	SM450JR	Matt Fine Texture
Clear	RZ802I	Matt
Clear	SZ650F	Gloss
DARK GREY	SP250E	Matt Coarse Texture
Green	SK454JR	Matt Coarse Texture Fine Texture
NOIR 900	SN351F	Matt Coarse Texture
White	RA692I	Gloss
White	RB603I	Gloss
White	RB623L	Gloss
White	RB650G	Gloss
White	RB659G	Gloss
White	RC644L	Gloss
White	SA565E	Gloss
White	SA018E	Gloss
White	SA098E	Gloss Coarse Texture
White	SA450JR	Matt Coarse Texture
White	SA690JR	Gloss
White	SA698L	Gloss

# Interpon D1036 - Other Special Effects products

D1036	Code Interpon		D1036	Code Interpon	
DB 701	SW261D	Matt			Texture
DB 702	SW213I	Matt	Bronze	RW861I	Matt
DB 703	SW203D	Matt	Bronze	SW268JR	Matt
Annapurna	SW213F	Matt Fine	Copper	SW301I	Texture Fine
Bleu 600 Sable	SW301G	Texture Fine	Copper	SW325I	Texture Coarse
Bleu 700 Sable	SW305G	Texture	Copper Black	RW402M	Texture Coarse
Bronze	SW205G	Matt Fine	Copper Black	RW404I	Texture Coarse
Brun 650 Sable	SW308G	Texture	Copper Green	RW411I	Texture Fine
Canon	SW209G	Matt	Dark Grey Metallic	RW305I	Texture Fine
Gri 9770 Chiné	SXJ01F	Gloss Fine	Dark Grey Metallic	SW305I	Texture Fine
Gris 150 Sable	SW310G	Texture Fine	Dark Grey Metallic	SWA06I	Texture
Gris 400 Sable	SW300G	Texture Fine	Galet	SXJ00F	Gloss
Gris 900 Sable	SW302G	Texture	Gold	RW276I	Matt
Manganese	SW204G	Matt	Gold	SW266JR	Matt
Marron d'Inde	SW208G	Matt Fine	Grey metallic	SW269JR	Matt
Mars Sable	SX350F	Texture Fine	Grey metallic	SW256JR	Matt Coarse
Noir 100 Sable	SW303G	Texture	Grey metallic	SW455JR	Texture Fine
Noir 163 Chiné	SXJ02F	Gloss Fine	Grey metallic	SWA01JR	Texture
Noir 200 Sable	SW306G	Texture	Grey metallic	SW214Z	Matt
Acier	SW161G	Satin	Grey Metallic	SW208I	Matt
Beige Metallic	SW212I	Matt Fine	Mixed Brown	SX202JR	Matt Fine
Black Metallic	SWA03JR	Texture Coarse	Mixed Brown	TX300I	Texture Fine
Bronze	SW404I	Texture	Mixed Brown	SX359I	Texture
Bronze	SW452JR	Fine			



<b>D1036</b>	<b>Code Interpon</b>		<b>D1036</b>	<b>Code Interpon</b>	
Mixed Brown	SX208I	Matt	RAL 9007	SW209I	Matt
Mixed Brown	SX209I	Matt Fine	RAL 9007	SW263D	Matt Coarse
Mixed Brown	SX307JR	Texture Fine	RAL 9007	SW402I	Texture Fine
Mixed Brown	SXA05L	Texture	RAL 9022	SW345I	Texture Coarse
Mixed Brown	TX201I	Matt Fine	Steel Black	SW470JR	Texture Coarse
Mixed Brown	SX334JR	Texture Fine	Steel Black	RW406I	Texture Coarse
Mixed Green	SXA02I	Texture	Steel Black	RW400I	Texture
Mixed Green	SX210I	Matt Fine			
Mixed Green	SX360I	Texture			
Mixed Green	SX222I	Matt Fine			
Mixed Grey	SX301I	Texture Fine			
Mixed Grey	SX336I	Texture			
Mixed Grey	TX203I	Matt			
Mixed Grey	SX294I	Matt Fine			
Mixed Grey	RXA01I	Texture Fine			
Mixed Ivory	SX316JR	Texture			
Mixed Red	SX803I	Matt Fine			
Mixed White	SX357I	Texture			
Mixed White	SX298I	Matt			
RAL 9006	SW101F	Satin			
RAL 9006	SW162D	Satin			
RAL 9006	SW166D	Satin			
RAL 9006	SW206JR	Matt			
RAL 9006	SW262D	Matt Fine			
RAL 9006	SW306I	Texture			
RAL 9006	SW801D	Matt			
RAL 9006 CA	RW007I	Gloss			
RAL 9007	SW010I	Gloss			

# Interpon D2525 SD Gloss - RAL

Polyester Architecture – High durability

Smooth Aspect

Gloss level (60°): 75 – 85

Qualicoat class 2 Approvals

*France P-1170*

*Italy P-1177*

*Germany P-0828*

*UK P-1116*

GSB Master Approval 176a

Curing windows























*25-30 minutes @ 170°C*

*12-20 minutes @ 180°C*

*8-15 minutes @200°C*

**D2525 Gloss  
RAL GL**

**Code  
Interpon**

	RAL 3000	YG600JR
	RAL 5013	YJ613JR
	RAL 7004	YL604GF
	RAL 7012	YL609GF
	RAL 7015	YL610GF
	RAL 7016	YL611GF
	RAL 7021	YL651GF
	RAL 7031	YL637GF
	RAL 7035	YL621GF
	RAL 7036	YL636GF
	RAL 7038	YL623GF
	RAL 7040	YL625GF
	RAL 7043	YL627GF
	RAL 8001	YM601GF
	RAL 8014	YM609GF
	RAL 8017	YM622GF
	RAL 8019	YM612GF
	RAL 9002	YL635GF
	RAL 9003	YA600GF
	RAL 9005	YN603GF
	RAL 9010	YA601GF
	RAL 9016	YA602GF

# Interpon D2525 Matt – RAL HR

Polyester Architecture – High durability

Smooth Aspect

Gloss level (60°): 20 - 30

Qualicoat class 2 Approvals

*France P-1210*

*Italy P-1212*

*UK P-1201*

*Turkey P-1126*

GSB Master Approval 183b

Curing windows


























*15-30 minutes @ 190°C*

*10-20 minutes @ 200°C*

*8-16 minutes @210°C*

**D2525 Matt  
RAL HR**

**Code  
Interpon**

	RAL 1013	YD813F
	RAL 1015	YD215F
	RAL 3000	YG200F
	RAL 3004	YG204F
	RAL 3005	YG205F
	RAL 5003	YJ203F
	RAL 5010	YJ259F
	RAL 6005	YK252F
	RAL 6009	YK209F
	RAL 7001	YL201F
	RAL 7015	YL279F
	RAL 7016	YL216F
	RAL 7022	YL280F
	RAL 7024	YL209I
	RAL 7030	YP230F
	RAL 7035	YL281F
	RAL 7037	YL288F
	RAL 7042	YL242F
	RAL 8007	YM207F
	RAL 8011	YM259F
	RAL 8014	YM257F
	RAL 8017	YM217F
	RAL 8019	YM260F
	RAL 9010	YA210F
	RAL 9016	YA216F

# Interpon D2525 Structura – RAL HR

Polyester Architecture – High durability

Fine Texture

Gloss level (60°): 3 - 10

Qualicoat class 2 Approvals

*France P-0643*

*Italy P-0877*



























































GSB Master Approval 183e

Curing windows

*20-40 minutes @ 190°C*

*12-24 minutes @ 200°C*

*8-14 minutes @210°C*

<b>D2525 Structura RAL HR</b>	<b>Code Interpon</b>	<b>D2525 Structura RAL HR</b>	<b>Code Interpon</b>
	RAL 1000	YD300F	
	RAL 1013	YD313F	
	RAL 1015	YD315F	
	RAL 1019	YD319F	
	RAL 3004	YG304F	
	RAL 3005	YG305F	
	RAL 5002	YQ302F	
	RAL 5003	YJ303F	
	RAL 5005	YQ305F	
	RAL 5010	YJ310F	
	RAL 5014	YJ352F	
	RAL 5023	YJ323F	
	RAL 5024	YJ324F	
	RAL 6003	YK303F	
	RAL 6005	YK305F	
	RAL 6009	YK309F	
	RAL 6017	YK317F	
	RAL 6019	YS319F	
	RAL 6021	YK321F	
	RAL 6027	YK327F	
	RAL 6029	YK329F	
	RAL 7001	YP301F	
	RAL 7006	YL306F	
	RAL 7011	YP311F	
	RAL 7012	YL312F	
	RAL 7015	YL315F	
	RAL 7016	YL316F	
	RAL 7021	YL321F	
	RAL 7022	YL322F	
	RAL 7023	YL323F	
	RAL 7024	YL324F	
	RAL 7031	YL374F	
	RAL 7034	YL334F	
		RAL 7035	YL335F
		RAL 7036	YL357F
		RAL 7037	YL337F
		RAL 7039	YL339F
		RAL 7040	YL340F
		RAL 7042	YL342F
		RAL 7043	YP343F
		RAL 7044	YP344F
		RAL 7047	YL347F
		RAL 8003	YM362F
		RAL 8011	YM311F
		RAL 8014	YM314F
		RAL 8016	YM316F
		RAL 8017	YM352F
		RAL 8019	YM319F
		RAL 8025	YM325F
		RAL 9001	YU301F
		RAL 9002	YU302F
		RAL 9003	YB303F
		RAL 9005	YN305F
		RAL 9006	Y2328F
		RAL 9007	Y2329F
		RAL 9010	YA310F
		RAL 9016	YA316F
		RAL 9018	YL318F

# Interpon D2525 RAL Metallic

Polyester Architecture – High durability

Smooth Aspect

Gloss level (60°): 20 - 30

Qualicoat class 2 Approvals

*France P-1210*

*Italy P-1212*

*UK P-1201*

*Turkey P-1126*

GSB Master Approval 183b

Curing windows

*15-30 minutes @ 190°C*

*10-20 minutes @ 200°C*

*8-16 minutes @210°C*






## D2525 Ral Metallic

## Code Interpon

	RAL Metallic	1035	YW276I
	RAL Metallic	1036	YW272I
	RAL Metallic	2013	YW280I
	RAL Metallic	3032	YW285I
	RAL Metallic	3033	YW284I
	RAL Metallic	4011	YW277I
	RAL Metallic	4012	YW281I
	RAL Metallic	5025	YW271I
	RAL Metallic	5026	YW283I
	RAL Metallic	6035	YW279I
	RAL Metallic	6036	YW282I
	RAL Metallic	7048	YW281F
	RAL Metallic	8029	YW278I
	RAL Metallic	9006	YW206F
	RAL Metallic	9007	YW207F
	RAL Metallic	9022	YW275I
	RAL Metallic	9023	YW273I

## Interpon D2525 - Additional products

D2525		Code Interpon
 Black	Gloss	YN000E
 Black	Gloss	YN005F
 Grey metallic	Matt	YW287I

## Interpon D2525 – Other Special Effects products

D2525		Code Interpon
 Futura 2010-2013	Acier 2525	YW150F
 Futura 2010-2013	Atlante 2525	YW282F
 Futura 2010-2013	Gris 29770 chiné	YX051F
 Futura 2010-2013	Irrawaddy 2525	YW270F
 Futura 2010-2013	Ivoire 2100 sablé	YW364F
 Futura 2010-2013	Meneles 2525	YW267F
 Futura 2010-2013	Toledo 2525	YW271F

# Futura Collection 2014 - 2017

Polyester Architecture – High durability

Qualicoat Class 2

GSB Master

## Futura 2014 - 2017

## Code Interpon

	Ambre 2525 sablé	Y2316F
	Atacama 2525 sablé	YW385I
	Bleu 2600 sablé	YW361F
	Bleu 2700 sablé	YW353F
	Bromo 2525	YW269I
	Bronze 2525	YW283F
	Brun 2650 sablé	YW366F
	Canon 2525	YW279F
	Cappadoce 2525	YW268I
	Etna 2525	YW107I
	Faro 2525	YW268F
	Galet 2525	YX050F
	Gondar 2525	YW106I
	Grazalema 2525	YW266F
	Gris 2150 sablé	YW365F
	Gris 2400 sablé	YW373F
	Gris 2500 sablé	YW358F
	Gris 2700 sablé	YW382I
	Gris 2800 sablé	YW356F
	Gris 2900 sablé	YW355F
	Harmattan 2525	YW003I
	Himba 2525	YW274F
	Jaisalmer 2525	YW273F
	Kura 2525	YW265I
	Mangalia 2525	YW269F
	Manganèse 2525	YW280F
	Mars 2525 sablé	YX355F
	Noir 2100 sablé	YW359F
	Noir 2200 sablé	YW360F
	Noir 2300 sablé	YW383I
	Orange 2100 sablé	YW386I
	Ordos 2525 sablé	YW387I
	Otago 2525	YW263I

## Futura 2014 - 2017

## Code Interpon

	Patah 2525	YW267I
	Platine 2525	YW284F
	Rouge 2100 sablé	YW371F
	Rouge 2200 Sablé	YX310I
	Rouge 2600 sablé	YW380I
	San Francisco 2525	YW277F
	Senoual 2525	YW266I
	Shilin 2525	YW213G
	Sinope 2525	YW264I
	Sonora 2525 sablé	YW379I
	Starlight 2525 sablé	YX353F
	Tikal 2525	YW261I
	Valparaiso 2525	YW285G
	Vert 2100 sablé	YW381I
	Vert 2300 sablé	YW362F
	Vert 2500 sablé	YW354F
	Yazd 2525 sablé	YW370F
	Yuma 2525 sablé	Y2317F

# Brilliance Collection

Polyester Architecture – High durability

Qualicoat Class 2

GSB Master












	Brilliance	Code Interpon
	DBR 201	YW213G
	DBR 202	YW208G
	DBR 203	YW216G
	DBR 204	YW209G
	DBR 205	YW215G
	DBR 206	YW277G
	DBR 207	YW285G
	DBR 209	YW260G

# Anodic Collection

Polyester Architecture – High durability

Qualicoat Class 2

GSB Master

Anodic	Code Interpon
 Anodic Bronze	Y2214F
 Anodic Ice	YW201E
 Black	YN205E
 Classic Bronze	YM262E
 Driftwood	YL258E
 Gold Pearl	YY217E
 Golden Beach	YW255F
 Steel Blue Gray 713	YX214E
 Steel Blue Gray 715	Y2215F
 Steel Bronze 1	Y2206F
 Steel Bronze 2	Y2217F